

# Enhancing the Selectivity of Protein Biopharmaceuticals in Ion Exchange Chromatography through the Use of Organic Modifiers

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## Introduction

Ion Exchange Chromatography (IEC) has long been a cornerstone technique for the purification and separation of proteins in the biopharmaceutical industry. The method exploits the interaction between charged groups on proteins and oppositely charged functional groups on the stationary phase, allowing for the selective isolation of proteins based on their net charge. However, despite its widespread use and effectiveness, achieving high selectivity during protein purification remains a challenge. This is particularly true for the separation of closely related proteins or those with similar charge profiles, where traditional ion exchange techniques might not provide the desired level of discrimination. To overcome this challenge, researchers have turned to the addition of organic modifiers to ion exchange chromatography systems as a means of enhancing selectivity and improving the resolution of protein separations. Organic modifiers are a class of chemical additives that can be introduced into the mobile phase during ion exchange chromatography. These modifiers typically include organic solvents such as ethanol, acetonitrile, or glycerol, as well as other organic compounds like salts, surfactants, or detergents. When added to the mobile phase, these compounds influence the protein-stationary phase interactions in various ways, leading to enhanced selectivity. The primary mechanism by which organic modifiers improve selectivity is by altering the protein's structure and charge distribution, as well as modifying the electrostatic environment of the ion exchange column. By introducing a controlled level of organic solvent or additive, it is possible to fine-tune the interactions between the proteins and the stationary phase, allowing for more precise separation based on subtle differences in protein characteristics.

## Description

The addition of organic modifiers can enhance protein separation in several ways. First, organic solvents often reduce the overall electrostatic interactions between proteins and the ion exchange resin. This can be particularly useful when attempting to separate proteins with similar charge states or when dealing with proteins that are difficult to elute using traditional ionic strength gradients. By introducing an organic solvent, researchers can decrease the strength of the protein-resin interaction, which helps to differentiate proteins based on slight variations in charge and shape. This reduction in electrostatic interactions can lead to faster elution times, higher resolution, and better separation of target proteins. Moreover, organic modifiers can also influence the conformation and solubility of proteins. Proteins are dynamic molecules that can adopt different conformational states depending on the environment, and these conformational changes can affect their interaction with the ion exchange matrix. Organic solvents can induce subtle changes in protein folding, which may lead to differences in

the protein's overall charge distribution or hydrophobicity. For example, the addition of low concentrations of alcohol or other solvents may cause proteins to unfold slightly or adopt a more compact form, which in turn can impact their interaction with the stationary phase and improve separation efficiency. By selecting specific solvents or modifiers that influence protein conformation in a controlled manner, researchers can enhance the selectivity of the ion exchange chromatography process [1].

Another important effect of organic modifiers is their ability to alter protein solubility. Proteins are soluble in aqueous environments, but their solubility can be affected by the presence of organic compounds. Organic solvents can reduce the protein-protein aggregation or precipitation, which is a common challenge in protein purification. Aggregation often leads to poor resolution and unwanted interactions, which compromise the selectivity of the chromatographic separation. By carefully optimizing the concentration and type of organic modifier, researchers can maintain protein solubility and stability during the separation process, improving the overall quality of the purified product. Beyond their effects on protein structure, organic modifiers also impact the ion exchange resin's properties. The presence of organic compounds in the mobile phase can alter the physical and chemical characteristics of the resin, such as its pore size, surface charge density, and hydrophobicity. For example, certain organic modifiers may reduce the hydrophilicity of the stationary phase, leading to changes in the protein binding affinity and enhancing selectivity. Additionally, some organic compounds can reduce the formation of hydrophobic interactions between proteins and the resin, further fine-tuning the separation process. The ability to control both the protein behavior and the resin characteristics through the use of organic modifiers offers a powerful approach for improving selectivity and resolution in ion exchange chromatography [2].

The benefits of organic modifiers in ion exchange chromatography are not limited to simple protein separations. In the biopharmaceutical industry, the production of therapeutic proteins, such as monoclonal antibodies, enzymes, and growth factors, often requires the purification of complex mixtures containing proteins with a wide range of charge heterogeneity. These proteins may have post-translational modifications, such as glycosylation, which can alter their charge and overall behavior during chromatography. In such cases, the addition of organic modifiers can help to overcome the challenges posed by these modifications, providing a more selective and robust separation method. The ability to adjust the selectivity of ion exchange chromatography by fine-tuning the mobile phase composition is particularly valuable in the production of high-purity biopharmaceuticals, where even minor impurities can affect product quality, safety, and efficacy [3].

Despite the many advantages of using organic modifiers in ion exchange chromatography, there are challenges that must be carefully considered when optimizing this approach. One potential issue is the impact of organic solvents on the stability and activity of the protein. While organic solvents can be beneficial in enhancing selectivity, they may also denature proteins or cause irreversible damage at higher concentrations. This is particularly true for sensitive or complex proteins that require a delicate balance of environmental conditions to maintain their structure and function. Researchers must, therefore, carefully select the type and concentration of organic modifier to ensure that protein stability is not compromised. In addition, the use of organic modifiers can sometimes lead to the formation of unwanted by-products or impurities, which may complicate the purification process and affect the final product quality. Another challenge is the potential effect of organic modifiers on the ion exchange resin itself. Some organic compounds may cause changes in the physical properties of the stationary phase, such as

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swelling, leaching, or degradation of the resin over time. These effects can reduce the efficiency of the chromatographic process and limit the lifetime of the column. Furthermore, some organic modifiers may interact with the resin in such a way that they alter the selectivity of the separation, which could lead to reduced resolution or selectivity. As a result, careful monitoring of resin performance and appropriate column maintenance is necessary when using organic modifiers in ion exchange chromatography [4].

The optimization of organic modifier concentrations is also a key consideration in enhancing selectivity. Excessive amounts of organic solvent can overwhelm the system and result in reduced protein retention or elution behavior, while too little can fail to provide the desired effect on protein separation. Achieving the right balance requires a thorough understanding of the protein's properties, the ion exchange resin characteristics, and the effects of the modifier on both. This is often an iterative process that involves testing different combinations of solvents, concentrations, and flow rates to find the optimal conditions for each specific protein. Looking ahead, the integration of organic modifiers into ion exchange chromatography represents a significant advancement in the purification of protein biopharmaceuticals. With the increasing demand for highly purified and functional therapeutic proteins, the ability to enhance the selectivity of protein separations offers a competitive edge in the biopharmaceutical industry. Researchers continue to explore novel organic modifiers, as well as new methods of optimizing their use, to further improve protein purity and production efficiency. Additionally, advances in automation and process control will likely streamline the optimization of organic modifier-based strategies, making these techniques more accessible and cost-effective for large-scale protein production [5].

## Conclusion

Use of organic modifiers in ion exchange chromatography holds great promise for enhancing the selectivity and resolution of protein separations in the biopharmaceutical industry. By fine-tuning the interactions between proteins and the stationary phase, organic modifiers can improve separation efficiency, reduce aggregation, and maintain protein stability, ultimately leading to higher purity and better-quality therapeutic proteins. However, careful optimization and consideration of potential challenges are essential to fully realize the benefits of this approach. As the field of protein purification

continues to evolve, the strategic use of organic modifiers in ion exchange chromatography will play an increasingly important role in the development of high-quality biologics for therapeutic applications.

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## Conflict of Interest

None.

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